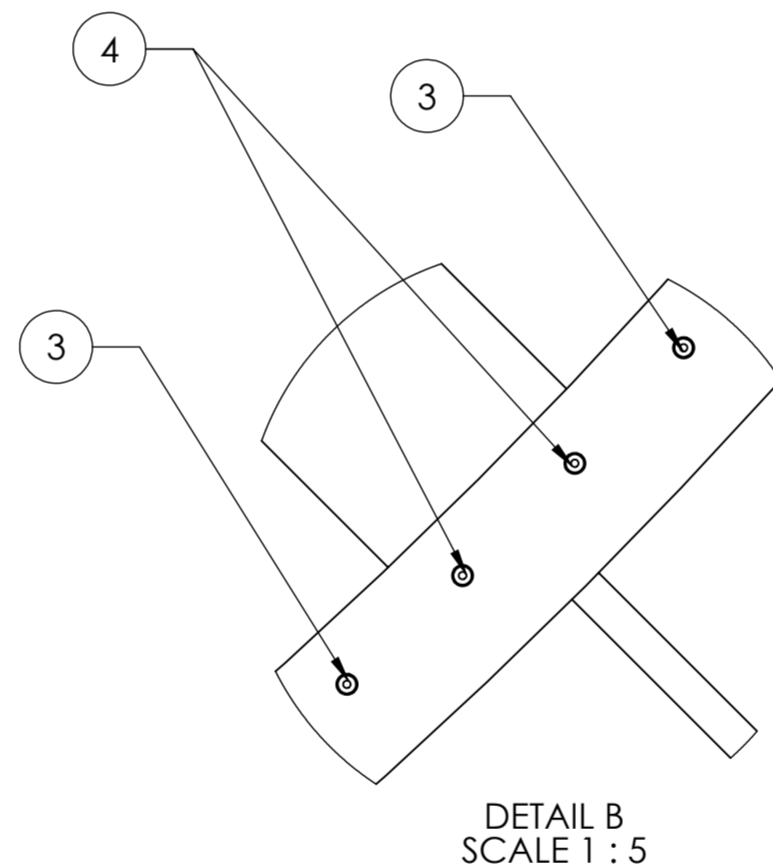
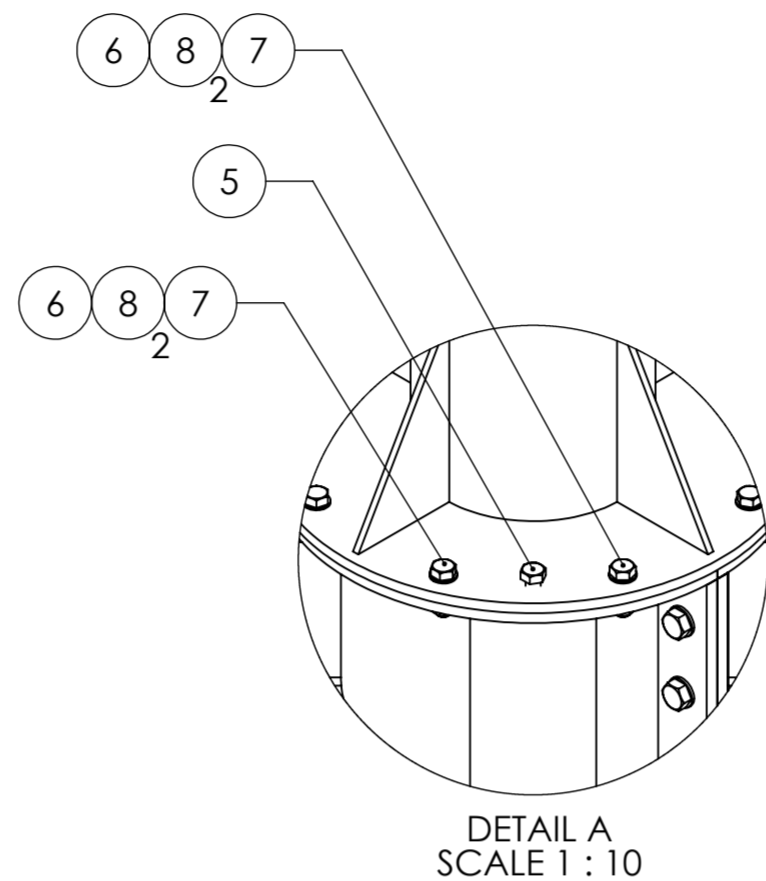
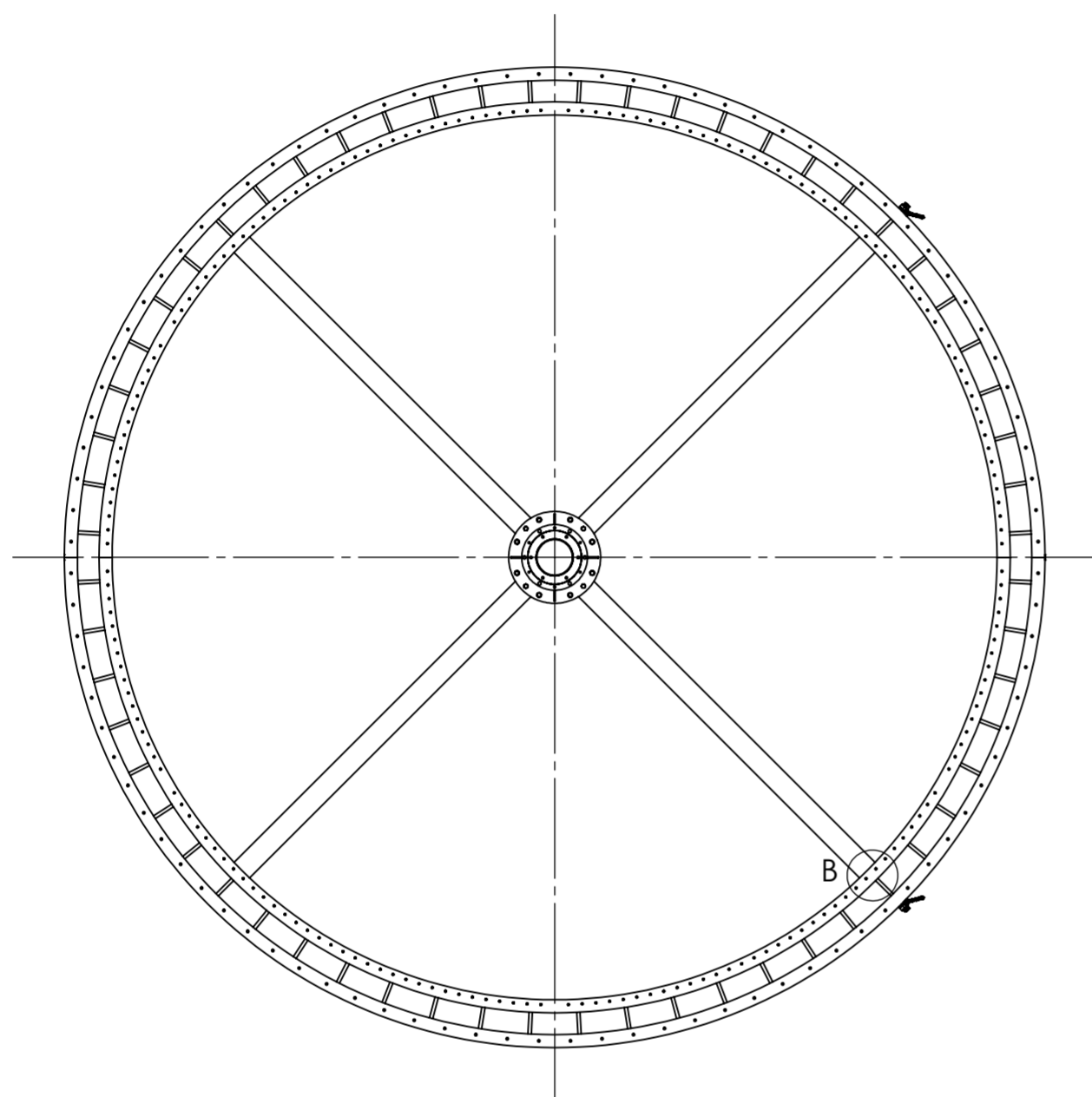
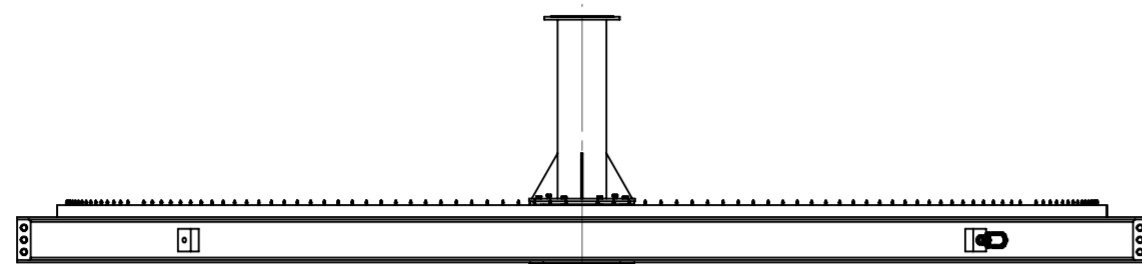


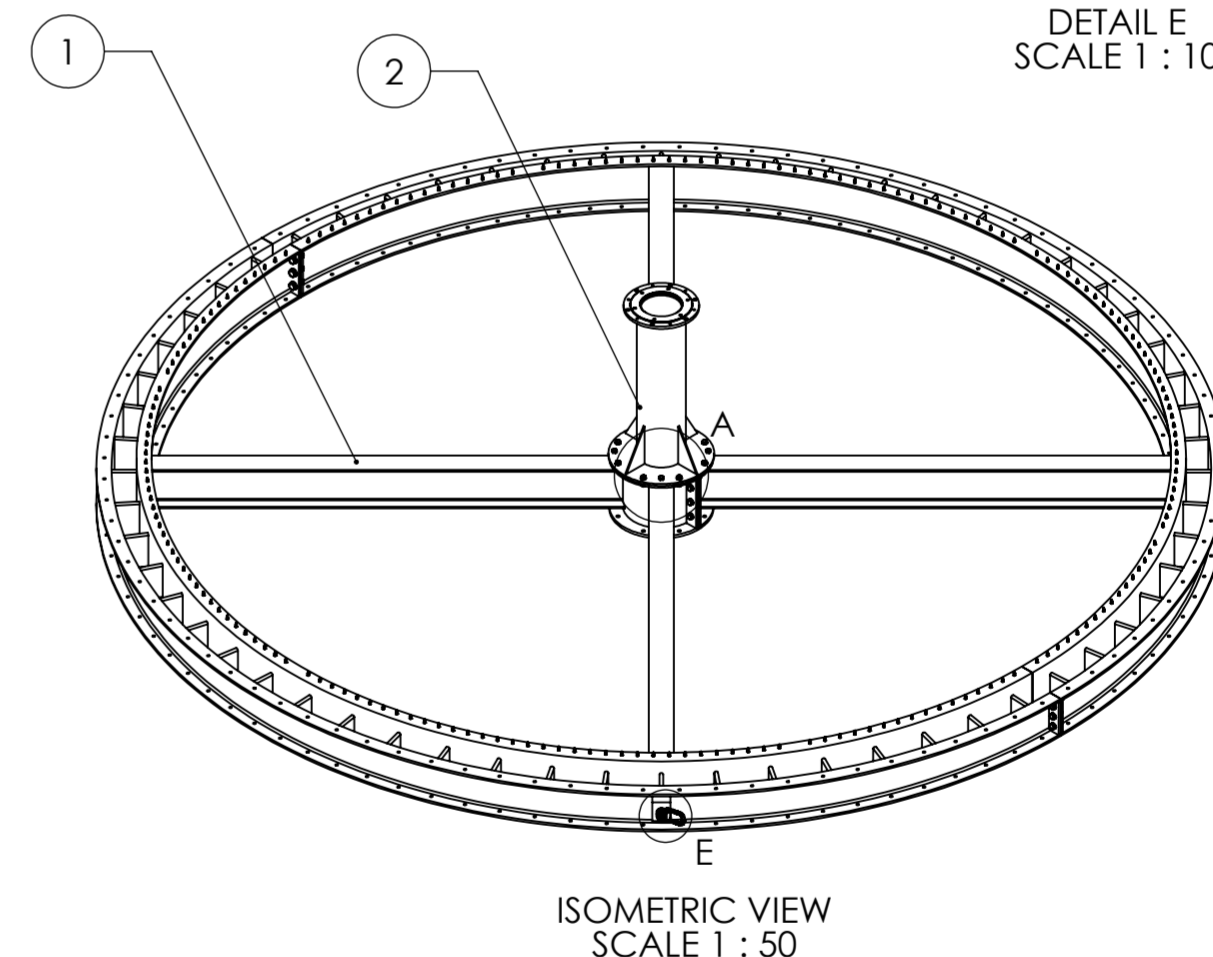
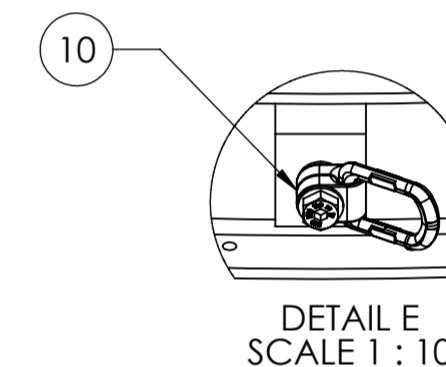
SAFETY, PRIORITY ONE

REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APP
	00	ITM 2 ROTATED THROUGH 90°. PRELIM NOTE REMOVED	12 FEB 16	RH
	01	ITM 5&6 DRG No ADDED, ITM 10 ADDED	11 MAR 16	RH



NOTES:

- ITEM 4 TAPERED PLAIN PIN IS TO BE INSERTED FROM THE TOP OF THE BASE FRAME WHERE ACCESS FROM BELOW IS IMPEDED FROM CROSS MEMBER AS SHOWN ON DETAIL B
- ITEM 3 TAPERED PIN AND ITEM 4 TAPERED PLAIN PIN TO BE SECURED USING LOCTITE 270
- ITEM 19 M20 X 30 LG HEX HD BOLT ARE TO BE USED FOR JACKING ON TURBINE ASSEMBLY
- APPROX WEIGHT: 3782 KG



10	RUD VLBG LOAD RING 8T	2		7983553	MR-C-001-031	
9	LOCTITE 270	1			MR-C-001-088	
8	M20 WASHER	16	GR A2-70		MR-C-001-089-005	
7	M20 FULL NUT	8	GR A2-70		MR-C-001-090-005	
6	M20 X 65 LG HEX HD BOLT	8	GR A2-70		MR-C-001-093-004	
5	M20 X 30 LG HEX HD BOLT	4	GR A2-70		MR-C-001-093-005	
4	TAPERED PLAIN PIN	8			MR-C-001-113	
3	TAPERED PIN	188			MR-C-001-030	
2	BEARING HOUSING MOUNT FRAME	1			MR-C-001-032	
1	BASE FRAME	1			MR-A-001-026	
	BASE FRAME ASSEMBLY				MR-A-001-033	
ITM	DESCRIPTION	QTY	MATL.	MATL. & SPEC.	ITEM No. / DWG. No.	LEVEL

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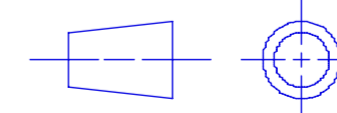
UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MM.

UNLESS OTHERWISE SPECIFIED, REMOVE ALL BURRS AND SHARP CORNERS TO MAX 1.0MM RAD or CHAMFER. COUNTER SINK TAPPED HOLES TO BODY SIZE.

TOLERANCE LIMITS UNLESS OTHERWISE SPECIFIED

TYPE	150mm AND BELOW	ABOVE 150mm
MACHINING	+/- 0.5mm	+/- 1.0mm
FABRICATION	+/- 0.5mm	+/- 1.0mm
ANGULARITY	+/- 1	+/- 1

VIEW PROJECTION



DRAWN: A.E K.O	DATE: 21 JAN 16
CHECKED: R.H M.K	DATE: 21 JAN 16
APPROVED: S.N J.A.M	DATE: 21 JAN 16

**DRESSER-RAND**  
A Siemens Business

FRAME DATA: RADIAL HAT 1.65D

TITLE:  
BASE FRAME ASSEMBLY

SIZE A2	REF:	DWG NO. MR-A-001-033	REV: 01
SCALE: 1:50	WT: LBS	SHEET 1 OF 1	