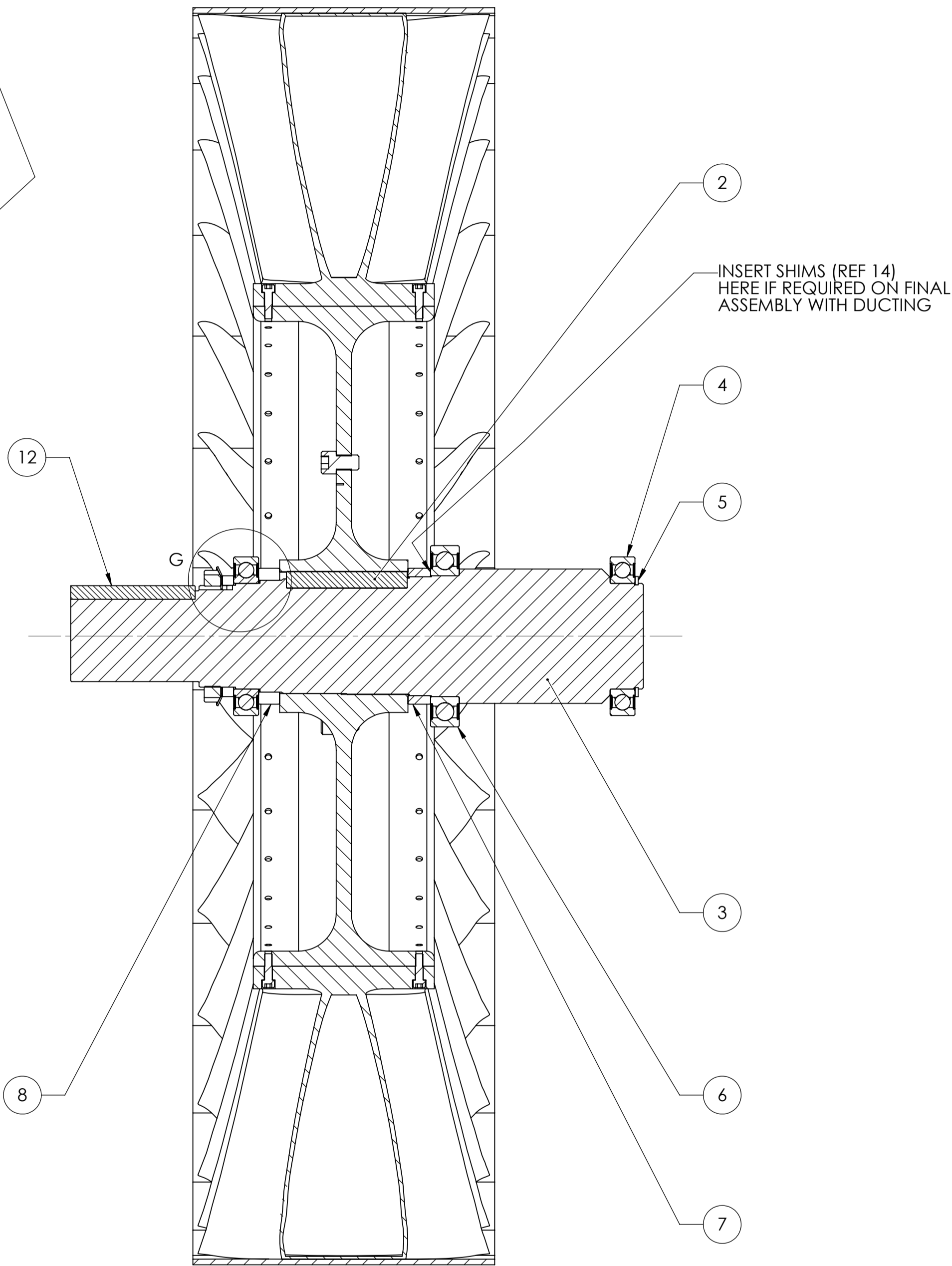
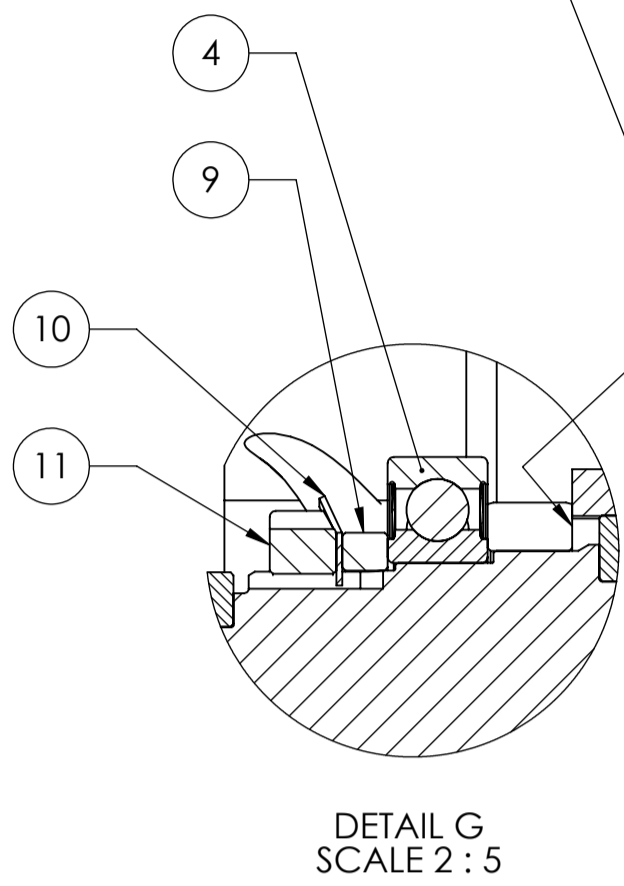
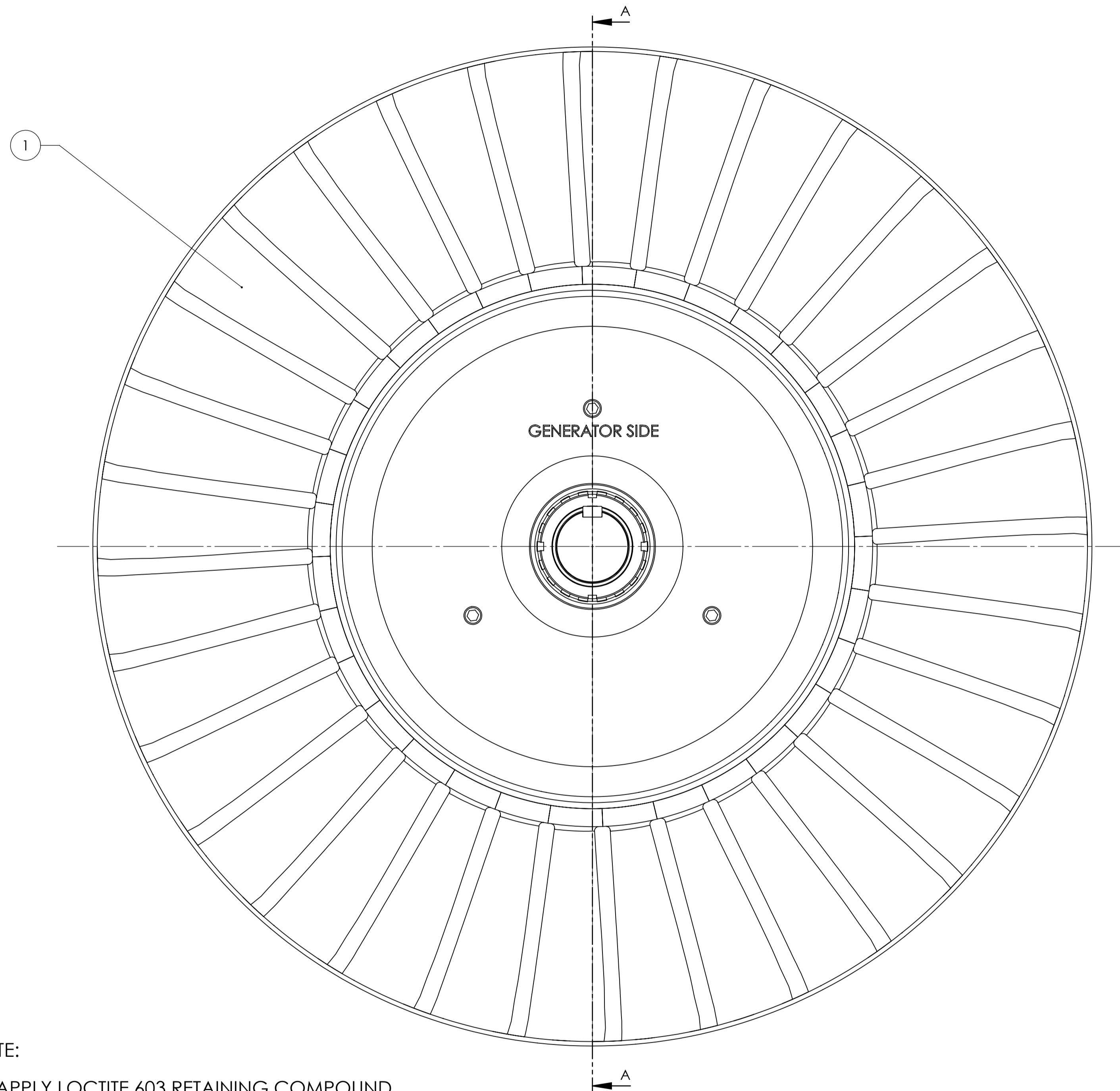


REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APP
B2	001	ITEMS 2,12,14 & 15 DRG No's ADDED	12 FEB 16	RKH

INSERT SHIMS (REF 15)
HERE IF REQUIRED ON FINAL
ASSEMBLY WITH DUCTING



INSERT SHIMS (REF 14)
HERE IF REQUIRED ON FINAL
ASSEMBLY WITH DUCTING



NOTE:

1. APPLY LOCTITE 603 RETAINING COMPOUND
TO BEARING DIAMETERS.

2. SEE MR-A-001-051 FOR ROTOR BALANCE DETAILS.

ITEM	DESCRIPTION	QTY.	MATL.	MATL. & SPEC.	ITEM NO. / DWG. NO.	LEVEL
17						
16						
15	ROTOR SHIM (GENERATOR SIDE)	8			MR-C-001-120	
14	ROTOR SHIM (CHAMBER SIDE)	8			MR-C-001-121	
13						
12	KEY 32 x 18	1			MR-C-001-123	
11	SKF LOCKNUT KM27	1			MR-C-001-048	
10	SKF LOCK WASHER MB27	1			MR-C-001-047	
9	LOCKNUT CLAMP RING	1			MR-C-001-111	
8	UPPER HUB CLAMP RING	1			MR-C-001-041	
7	LOWER HUB CLAMP RING	1			MR-C-001-040	
6	BEARING	1	6032-2RS1		MR-C-001-44	
5	CIRCLIP	1	D1400-1400	DIN 471	MR-C-001-049	
4	BEARING	2	6028-2RS1		MR-C-001-043	
3	ROTOR SHAFT	1			MR-C-001-037	
2	KEY 40 x 22	1			MR-C-001-122	
1	ROTOR ASSEMBLY	1			MR-A-001-051	
	ROTOR SHAFT ASSEMBLY				MR-A-001-050	

MATERIAL:	ROUGH P/N:	FINISH P/N:	VIEW PROJECTION		DRESSER-RAND A Siemens Business																		
NOTICE: THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION, IS THE PROPERTY OF DRESSER-RAND COMPANY, AND IS PROVIDED TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RETENTION OF THE DRAWING AND THE INFORMATION THEREIN AS SECRET AND CONFIDENTIAL AND UPON DEMAND TO RETURN THE DRAWING AND ALL COPIES THEREOF IN ANY FORM.	UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN METRIC	UNLESS OTHERWISE SPECIFIED, REMOVE ALL BURRS AND SHARP CORNERS TO MAX 1.0mm RADIUS OR CHAMFER COUNTER SINK TAPPED HOLES TO BODY SIZE.			FRAME DATA: RADIAL HAT 1.65D																		
TOLERANCE LIMITS UNLESS OTHERWISE SPECIFIED	<table border="1"> <thead> <tr> <th>TYPE</th> <th>150mm AND BELOW</th> <th>ABOVE 150mm</th> </tr> </thead> <tbody> <tr> <td>MACHINING</td> <td>+/- 0.5mm</td> <td>+/- 1.0mm</td> </tr> <tr> <td>FABRICATION</td> <td>+/- 0.5mm</td> <td>+/- 1.0mm</td> </tr> <tr> <td>ANGULARITY</td> <td>+/- 1</td> <td>+/- 1</td> </tr> </tbody> </table>		TYPE	150mm AND BELOW	ABOVE 150mm	MACHINING	+/- 0.5mm	+/- 1.0mm	FABRICATION	+/- 0.5mm	+/- 1.0mm	ANGULARITY	+/- 1	+/- 1	<table border="1"> <tr> <td>DRAWN: A.E. K.G.</td> <td>DATE:</td> </tr> <tr> <td>CHECKED: R.H. M.K.</td> <td>DATE:</td> </tr> <tr> <td>APPROVED: S.N. J.A.M.</td> <td>DATE:</td> </tr> </table>	DRAWN: A.E. K.G.	DATE:	CHECKED: R.H. M.K.	DATE:	APPROVED: S.N. J.A.M.	DATE:	TITLE: ROTOR SHAFT ASSY A	
TYPE	150mm AND BELOW	ABOVE 150mm																					
MACHINING	+/- 0.5mm	+/- 1.0mm																					
FABRICATION	+/- 0.5mm	+/- 1.0mm																					
ANGULARITY	+/- 1	+/- 1																					
DRAWN: A.E. K.G.	DATE:																						
CHECKED: R.H. M.K.	DATE:																						
APPROVED: S.N. J.A.M.	DATE:																						
ITEM	DESCRIPTION	QTY.	MATL.	MATL. & SPEC.	ITEM NO. / DWG. NO.	LEVEL																	
A1					MR-A-001-050	00																	
SCALE: 1 : 5			WT:		SHEET 1 OF 1																		